

Work Order ID 87680

87680

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Item ID: D350-607-241

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Basket Clamp Assembly

Start Date: 7/30/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 8/10/12 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/07/24

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-607-1	A								
100		0.00							
100									
DC		0.00							
Document Control	Memo								
	Photocopy bluefile & type labels per PPP D350-607-241								
	CHG001								
	Paperwork not req'd if packaged with basket								
110	Pick Kit	0.00							
110									
Packaging		0.00							
Packaging	Memo								
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC		0.00							
Quality Control	Memo								

g B

DAS
15
2-89

12/11/20

MLJ 12-11-20

DAS
20
2-89

12/11/20 g B

DAS
15
2-89

12/11/20

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Item ID: D350-607-241 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Basket Clamp Assembly
 Start Date: 7/30/12 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 8/10/12 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-607-241								
	Location: <u>PKG 12</u>								
	PPP rev: <u>A</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Handwritten notes and stamps:
 DAS 20 23
 12/11/22
 12-11-22
 UMF

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Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2230-1 Lug		Manufactured	No			110	Each	192.0000		89415 ⁴	✓	20	SD
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST480		192							
				84136		192							
D2230-3 Lug		Manufactured	No			110	Each	290.0000		92287 ⁴	✓	20	SD
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST472		200							
				84134		200							
				ST480		90							
				83261		2							
				84133		88							
D2324 Strut		Manufactured	No			110	Each	21.0000		1	✓	20	SD
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST511		21							
				82605		12							
				86806		9							
D2732 Rubber Extrusion		Manufactured	No			110	f	390.7500		2	✓	20	SD 12/11/20
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST410		390.75							
				70987		0.3							
				83560		390.45							

Picklist Print

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Work Order ID: 87680

Parent Item: D350-607-241

Parent Item Name: Basket Clamp Assembly

Start Date: 7/30/12

Required Date: 8/10/12

Start Qty: 1.00

Required Qty: 1.00



Bolt

Purchased No

110 Each 462.0000



1

JB

SP

SMB

Location

Loc Qty

Loc Code

ST357 462
120423 459
121524 3

120423



Bolt

Purchased No

110 Each 288.0000



12

12

123021 JB

SP

SMB

Location

Loc Qty

Loc Code

358 100
121652 100
GA 100
120449 100
ST358 88
118706 3
120422 1
122141 84



Washer

Purchased No

110 Each 9,237.0000



26

26

123355 JB

12/11/20

SMB

Location

Loc Qty

Loc Code

298 4152
122441 4152
ST298 5001
104746 1
116805 0
122452 5000
ST299 84
121912 84

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Shop Packet Print

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Picklist Print

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Work Order ID: 87680

Parent Item: D350-607-241

Parent Item Name: Basket Clamp Assembly

Start Date: 7/30/12

Required Date: 8/10/12

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

6,368.0000

13

13

123021 80 12/11/20

Nut

Location

Loc Qty

Loc Code

314	5000	
122452	5000	
ST300	1368	
104248	1	
119075	116	
121011	193	
121444	1058	

SM7

DAS
20
9-89